

MAXIMUM	FRAME	DP	IMPACT
71.625 x	79.365	+50/-55	NO

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42).
- Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

TATE OF

ORIDA

DNAL ENG

ha. Reed

## **General Notes:**

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

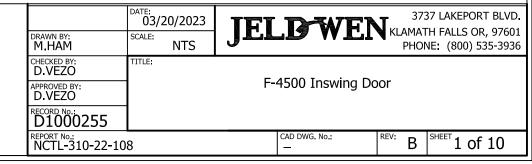
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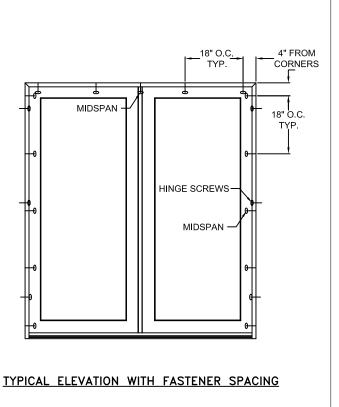
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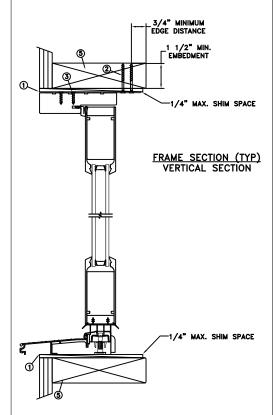
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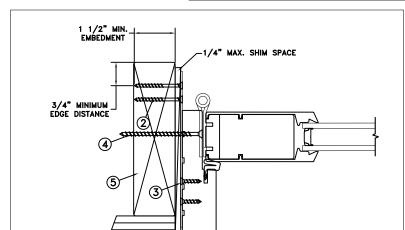
2023.04.02 09:09:58 -04'00'JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474

5 Leigh Drive York, PA. 17406 (717) 846-1200









MASONRY STRAP INSTALLATION

MAXIMUM FRAME	DP	IMPACT
71.625 x 79.365	+50/-55	NO

FRAME JAMB SECTION (TYP) HORIZONTAL SECTION

## Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation. CENS

58920

TATE OF

ORIDA

PNALENG

ha. Reed

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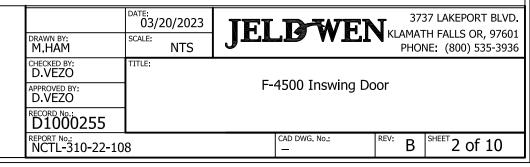
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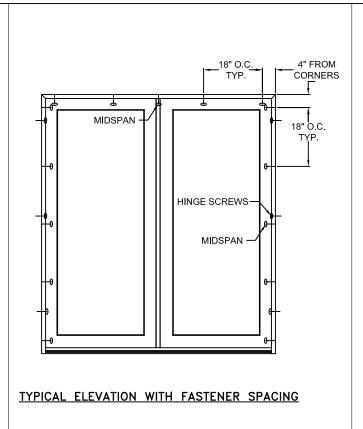
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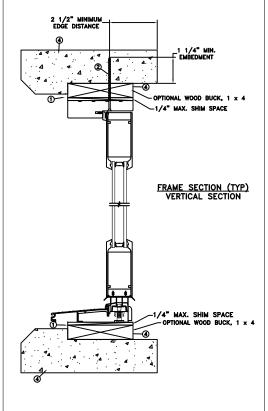
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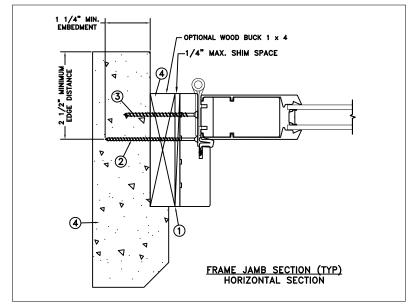
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- All glazing shall conform to ASTM E1300.
- 3. Use structural or composite shims where required.
- Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.











MAXIMUM FRAME	DP	IMPACT
71.625 x 79.365	+50/-55	NO

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
- Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads. to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

o. 58920

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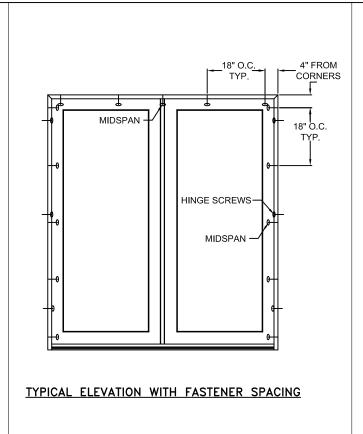
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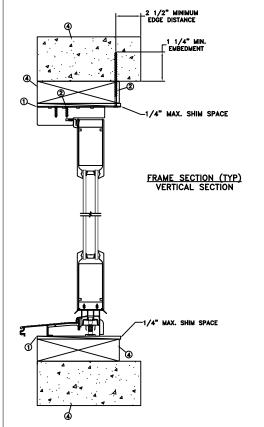
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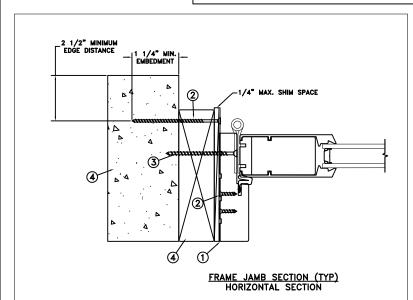
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CONCRETE/MASONRY INSTALLATION

MAXIMUM FRAME	DP	IMPACT
71.625 x 79.365	+50/-55	NO

## Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use (1) 3/16" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) - #8 PFH fasteners through masonry strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
- Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation. CENS

58920

TATE OF

ORIDA

DNAL ENG

ha. Reed

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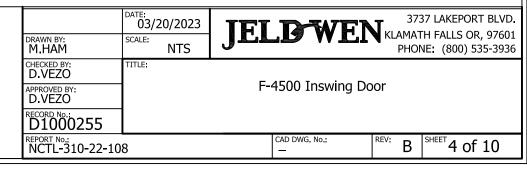
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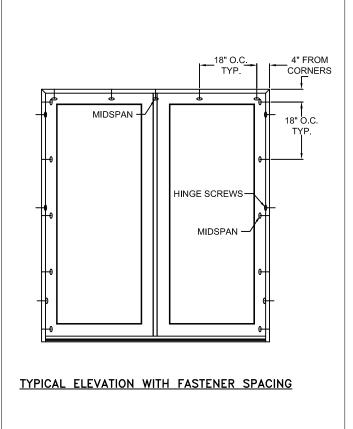
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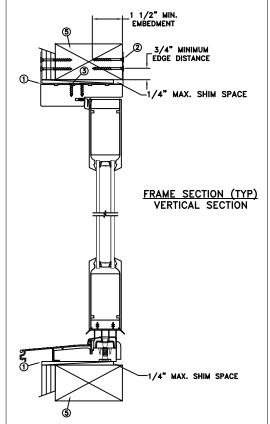
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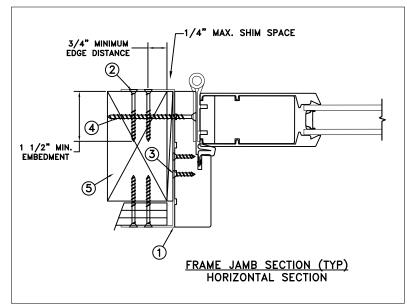
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- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.
- Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.







MASONRY STRAP INSTALLATION



DP	IMPACT
+50/-55	NO
	DP +50/-55

# Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use min. 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use min. 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.

Host structure (wood buck, masonry, steel), to the designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation. o. 58920

TATE OF

ORIDA

DNALENG

4a. Reed

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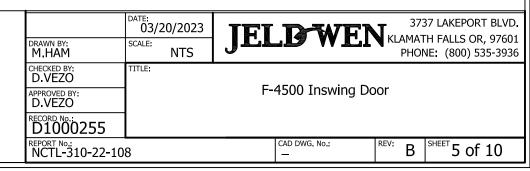
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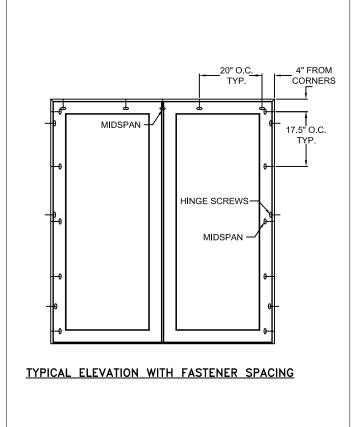
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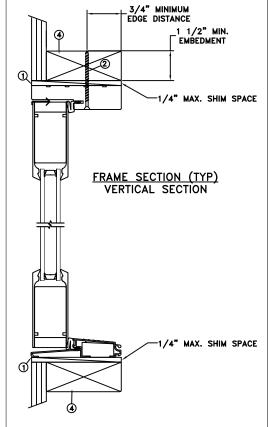
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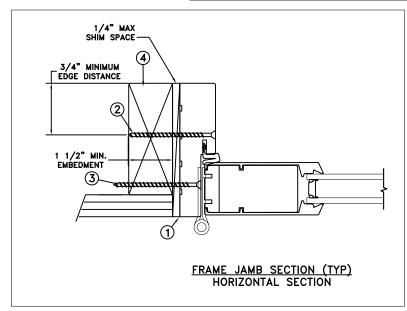
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- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.
- Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.







THROUGH FRAME INSTALLATION



MAXIMUM FRAME	DP	IMPACT
71.5 x 78.125	+50/-55	NO

## Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42).
- Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

TATE OF

ORIDA

PNALENG

ha. Reed

## **General Notes:**

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- Use structural or composite shims where required.

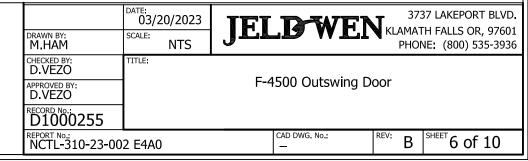
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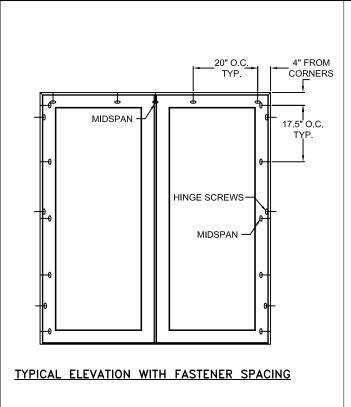
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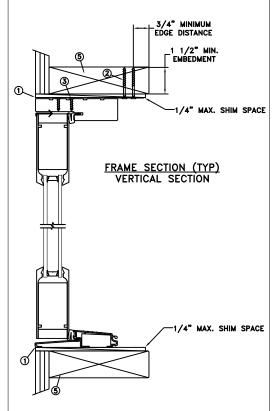
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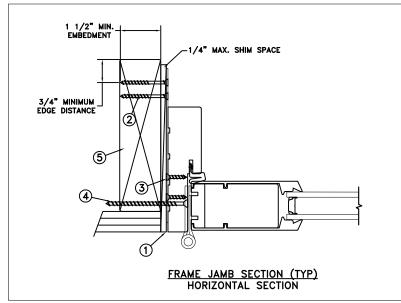
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MAXIMUM FRAME	DP	IMPACT
71.5 x 78.125	+50/-55	NO
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- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation. CENS

58920

TATE OF

ORIDA

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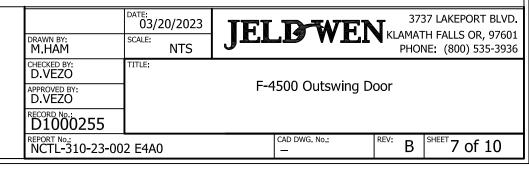
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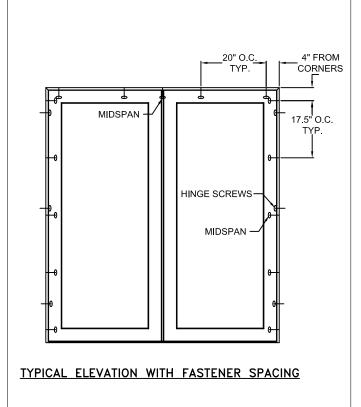
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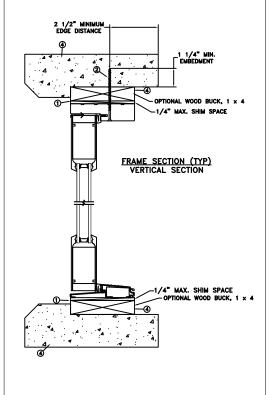
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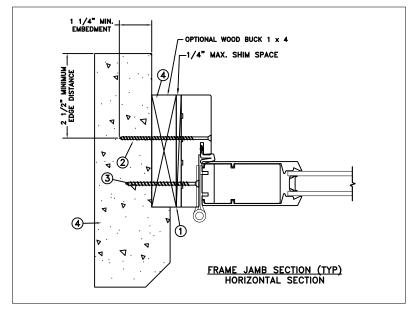
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- Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.











MAXIMUM FRAME	DP	IMPACT
71.5 x 78.125	+50/-55	NO
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- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
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o. 58920

STATE OF

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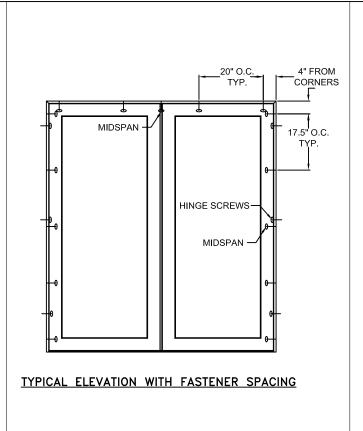
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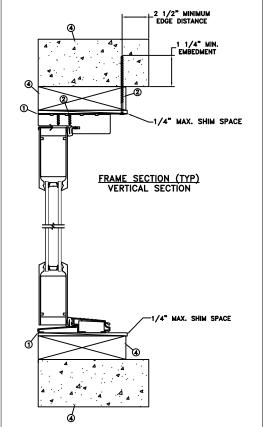
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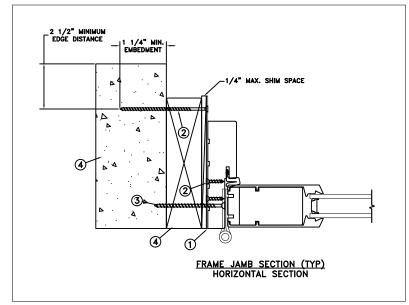
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	DATE: 03/2	20/2023	TET	DWEN	T	373	37 LAKEPORT BLVD.
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71.5 x 78.125	+50/-55	NO

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58920

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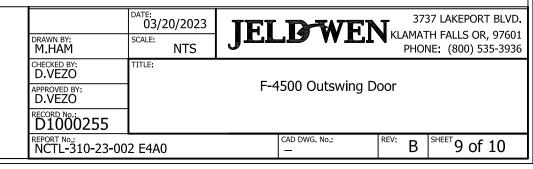
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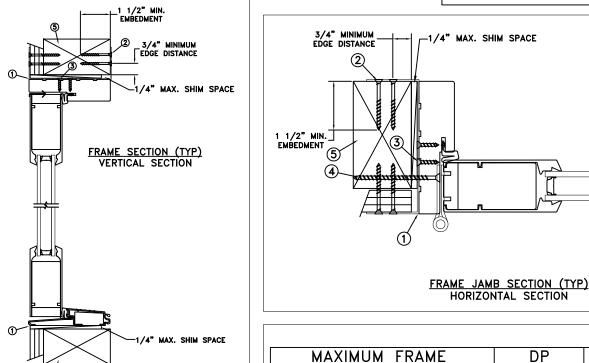
Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

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- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.
- Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.



**IMPACT** 

+50/-55





Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).

20" O.C.

TYP.

HINGE SCREWS

MIDSPAN

4" FROM

CORNERS

17.5" O.C. TYP.

- Use min. 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use min. 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.

Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation. o. 58920

STATE OF

ORIDA

PNAL ENG

ha. Reed

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

MIDSPAN

TYPICAL ELEVATION WITH FASTENER SPACING

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This item has been digitally signed and sealed by Joseph A. Reed, PE on the date adjacent to the seal. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.

2023.04.02 09:09:58 -04'00'JOSEPH A. REED, P.E.

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## **General Notes:**

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71.5 x 78.125

